



PRD N° 0021

Membro degli accordi di mutuo riconoscimento EA, IAF e ILAC Signatory of EA, IAF and ILAC Mutual Recognition Agreements



Examining body / Ente Esaminatore  
**IIS CERT**  
Corporate Governance  
Istituto Italiano della Saldatura  
Notified Body / Organismo Notificato n° 0475

IIS - Founding Member of



**Certificato numero: 273 R**

*Certificate number*

Si certifica che la Società

*We hereby certify that the Company*

**BM CARROZZERIE S.R.L.**

Unità operativa / Branch

VIA DEL PALAZZO, 2 - 25010 MONTIRONE (BS)

**E' certificata per la saldatura / Is certified for welding**

**in accordo a UNI EN 15085-2:2020 / according to EN 15085-2:2020**

**al livello / under certification level  
CL1/P**

**Campo di applicazione / Field of application :**

**Carpenteria e carrozzerie per veicoli ferroviari**

Steel structure and bodies for railway vehicles

*La presente certificazione è conforme alle linee guida ANSFISA per la certificazione delle Organizzazioni che operano nel settore della saldatura dei rotabili ferroviari o parte di essi in conformità alle norme UNI EN 15085. Lo stato di validità del presente certificato deve essere accertato sulla banca dati Accredia.*

*This certification is according to the ANSFISA guidelines for the Certification of Companies that are active in the welding of railway vehicles or any part of them in accordance with the UNI EN 15085. The validity of this certificate must be verified on the Accredia database.*

**Campo di validità, vedi allegato / See annex for range of certification.**

**Coordinatori di saldatura, vedi allegato / See annex for welding coordinators.**

**Prima emissione / First issue** 13/11/2020

**Emissione corrente / Current issue** 09/01/2024

**Data di scadenza / Expiry date** 14/09/2026

**L'Organo  
Deliberante**

Giuseppe Perelli

**Il Direttore Tecnico  
IIS CERT**

Dott. Ing. Emanuele Gandolfo

**Il presente certificato è soggetto al rispetto delle condizioni stabilite nel Regolamento IIS Cert QAS 017 R.**  
This certificate complies with the terms established by IIS Cert document QAS 017 R.



**Campo di validità / Range of certification:**

Processi * Processes *	Materiali ** Materials **	Spessori (mm) Thickness (mm)	Diametri (mm) Diameter (mm)	Note Remarks
135	1,2	2 ÷ 50	--	FW
135	1,1	3 ÷ 12	--	FW
131	23.1	6 ÷ 30	--	BW
135	1,2	2 ÷ 30	--	BW
131	23.1	1,5 ÷ 6	--	BW
131	23.1	2,5 ÷ 10	--	FW
135	1,2	1,5 ÷ 3	>=75	BW valid only for WPQR 11.22
135	1,2	1,5 ÷ 33	>=15	BW valid only for WPQR 12.22
135	1,2	3 ÷ 7.8	13 ÷ 36	BW valid only for WPQR 13.22
135	1,2	7,5 ÷ 16,5 ; 3 ÷ 5.2	--	BW valid only for WPQR 15.22
135	1,2	2 ÷ 6 ; 20 ÷ 44	--	BW valid only for WPQR 21A.23
135	1,2	2 ÷ 6 ; 2 ÷ 4	--	TW valid only for WPQR 20.23
141	1,2 ÷ 2.1	3 ÷ 6 ; 3 ÷ 4	--	Lap joint only for WPQR 17.23
135+142	1,2	2 ÷ 6	--	FW

\*EN ISO 4063

\*\* CEN ISO / TR 15608

**Coordinatori di saldatura / Welding coordinators:**

Nome e cognome Name and surname	Funzione Function	Livello Level	Tipo qualifica Qualification
COSTA Alessandra	DWC	A	IWE
BANDERA Francesco	DWC	B	IIS Approval

**Prima emissione / First issue**

**13/11/2020**

**Emissione corrente / Current issue**

**09/01/2024**

**Data di scadenza / Expiry date**

**14/09/2026**

**L'Organo  
Deliberante**

Giuseppe Perelli



**Il Direttore Tecnico  
IIS CERT**

Dott. Ing. Emanuele Gandolfo





# EUROPEAN FEDERATION FOR WELDING, JOINING AND CUTTING

**Having satisfied the requirements of the EWF Manufacturer  
Certification System for the following Scheme(s):**

**Welding Quality Management Scheme EN ISO 3834 Part 2:2021**

Company: **BM CARROZZERIE S.R.L.**

The Unit: **BM CARROZZERIE S.R.L.**

Located in: **VIA DEL PALAZZO, 2 - 25010 MONTIRONE (BS)**

is certified for the product(s):

Carpenteria e carrozzerie per veicoli.

Steel structures and bodies for vehicles

complying with the requirements of EWF Doc. 637 Part 3  
with the scope of work stated in the attached Schedule

Certificate number and revision status: **2/IT/890 – Rev. 3**

First Issue date: **14 september 2020**

Current issue date: **12 september 2023**

Date of expiry: **14 september 2026**

ANBCC Certification Scheme Committee  
Representative

Emanuele Gandolfo

Scheme Manager

Giuseppe Perelli

ANBCC: IIS CERT srl  
Lungobisagno Istria, 29 r - GENOVA (ITALY)



**IIS CERT**



**PRD N° 0021**  
Membro degli Accordi di Mutuo  
Riconoscimento EA, IAF e ILAC  
Signatory of EA, IAF and ILAC  
Mutual Recognition Agreement



# EUROPEAN FEDERATION FOR WELDING, JOINING AND CUTTING

**Schedule Revision Date** 12 september 2023 **Rev.** 3

**Related to Certificate Number** 2/IT/890 **Rev.** 3

**Product /Costruction standard(s):**  
EN 15085, Customer specification

**Alternative Standard(s) (refer to ISO 3834 – 5, clause 4.1 b)**  
none

**Welding process (es) (ISO 4063)**  
135 / 131

**Parent material group(s) (ISO/TR 15608)**  
1.1; 1.2: 23.1

## Responsible Welding Coordination Personnel:

Scheme (1)	Name (Qualification) (2)	Job Title (3)	Technical Knowledge (4)
ISO 3834	COSTA Alessandra IWE	Responsible	Comprehensive
ISO 3834	BANDERA Francesco IIS Approval	Deputy	Specific

(1) Specify EN ISO 3834, EMS or SMS

(2) EWF/IIW qualification, other welding qualification or academic post nominals

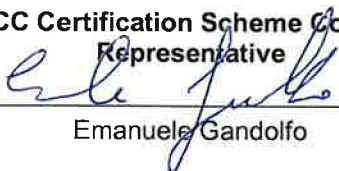
(3)

Defined by the manufacturer: refer to manufacturer's welding coordination matrix

(4)

The technical knowledge must be stated in order to comply with EN ISO 14731: Comprehensive, Specific, Basic

**ANBCC Certification Scheme Committee  
Representative**

  
Emanuele Gandolfo

**Scheme Manager**

  
Giuseppe Perelli



# INTERNATIONAL INSTITUTE OF WELDING

**Having satisfied the requirements of the  
IIW Manufacturer Certification Scheme  
according to ISO 3834**



Company: BM CARROZZERIE S.R.L.  
The Unit: **BM CARROZZERIE S.R.L.**  
Located in: VIA DEL PALAZZO, 2 - 25010 MONTIRONE (BS)

is certified in accordance with

## UNI EN ISO 3834 Part 2:2021

For the product(s): Carpenteria e carrozzerie per veicoli.  
Steel structures and bodies for vehicles

with the scope of work stated in the attached Schedule

Certificate number and revision status: 2/IT/890 – Rev. 3

First Issue date: 14 september 2020

Current issue date: 12 september 2023

Date of expiry: 14 september 2026

ANBCC Certification Scheme Committee  
Representative

Emanuele Gandolfo

Scheme Manager

Giuseppe Perelli

ANBCC: IIS CERT srl  
Lungobisagno Istria, 29 r - GENOA (ITALY)



IIS CERT



PRD N° 0021  
Membro degli Accordi di Mutuo  
Riconoscimento EA, IAF e ILAC  
Signatory of EA, IAF and ILAC  
Mutual Recognition Agreement





# INTERNATIONAL INSTITUTE OF WELDING



**Schedule Revision Date** 12 september 2023 **Rev.** 3

**Related to Certificate Number** 2/IT/890 **Rev.** 3

**Product /Costruction standard(s):**  
EN 15085, Customer specification

**Alternative Standard(s) (refer to ISO 3834 – 5, clause 4.1 b)**  
none

**Welding process (es) (ISO 4063)**  
135 / 131

**Parent material group(s) (ISO/TR 15608)**  
1.1; 1.2: 23.1

**Responsible Coordination Personnel:**

<b>Name (Qualification) (1)</b>	<b>Job Title (2)</b>	<b>Technical knowledge (3)</b>
COSTA Alessandra (IWE)	Responsible	Comprehensive
BANDERA Francesco (IIS Approval)	Deputy	Specific

**ANBCC Certification Scheme Committee  
Representative**

  
Emanuele Gandolfo

**Scheme Manager**

  
Giuseppe Perelli

- (1) IIW qualification, other welding qualification or academic post nominals
- (2) Defined by the Manufacturer: refer to manufacturer's welding coordination matrix
- (3) The technical knowledge must be stated in order to comply with ISO 14731: Comprehensive, Specific, Basic

